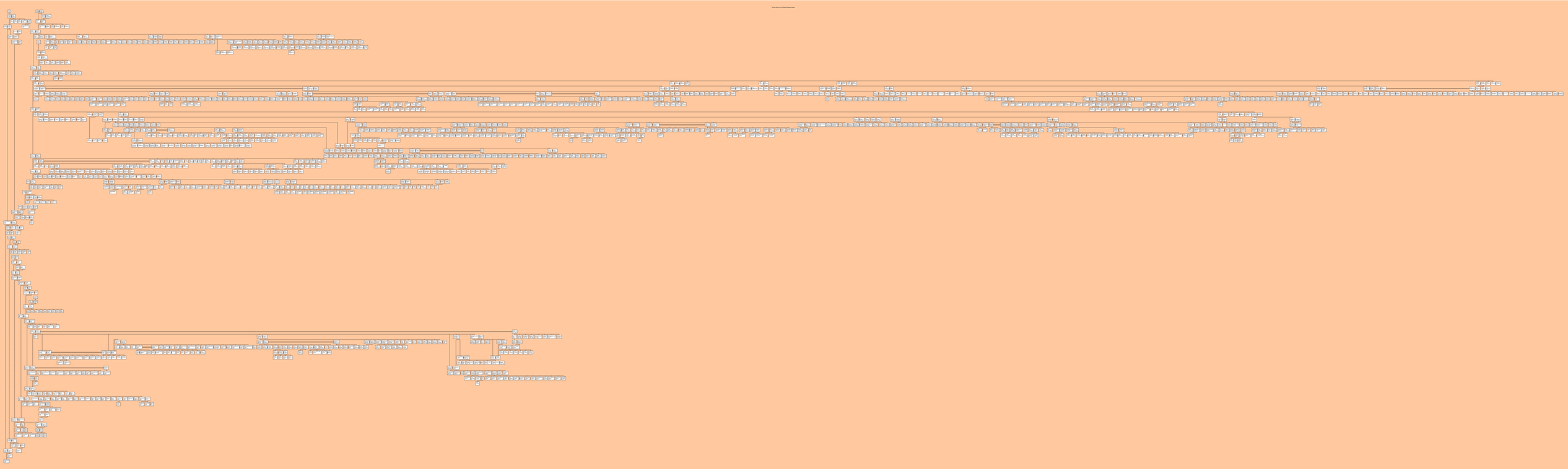Ultra-Low Flow Low-Pressure Water Cutter